

## 1930 and 1931 Model A Ford Tool Box Installation Instructions

Most Model A Frame horns and the fender areas have been damaged and repaired; therefore few today are shaped precisely to the original specifications. The toolbox is designed to stand 1/8" to 1/4" above the fenders, rather than rest directly on top of the fenders.

If you feel it is necessary, you may want to install 3M one sided adhesive tape around 3 sides of the lid, to avoid scratching.

We have given you quite a large area of movement by elongating the holes, there is the possibility that you may have to do a little filing to enlarge your holes, but everything depends on the condition of your frame horns.

The installation takes about an hour or two; a helping hand is needed to hold the box in place during installation.

1. You do not have to remove the radiator splash apron. This is entirely up to you, with or without makes no difference.
2. Loosen the bumper bracket bolts, but do not take out – otherwise your bumper will fall off of the bolts.
3. You will receive 4 steel spacers and flat washers. The odd shaped washer fits inside the box nearest the radiator and should also cover up the holes.
4. The front (bumper side) takes a steel spacer on each side plus approx. 7 washers. The rear (radiator side) takes a steel spacer on each side plus approx. 3 washers. The bolts supplied are 1/4" x 28" x 2 – one for each side of the front and 1/4 x 28 x 1 1/2" for the rear.
5. Hold the box in between the spacer bolts and get a feel of how many washers you will need. Now after installing the steel spacers start adding washers, until you have an equal distance on each side, always bringing the lid down, once or twice to make sure you have centered the box.
6. Then go ahead and start tightening the nuts, do not over tighten at this time. Just a snug fit until you are sure that the box is centered, then go back and tighten up each nut.